Leica iCON grade iCP42
User Manual

Version 1.2
English

- when it has to be **right**

Leica
Geosystems

Introduction

Purchase	Congratulations on your purchase of the iCP42. The iCP42 is an ideal tool for increasing productivity in all aspects of the construction earthmoving industry.

This manual contains important safety directions as well as instructions for setting up the system and operating it. Refer to "7 Safety Directions" for further information.
Read carefully through the User Manual before you switch on the product.

To ensure safety when using the system, please also observe the directions and instructions contained in the User Manual and Safety Handbook issued by the:
• Machine manufacturer and
• System manufacturer.

Product identification

The type and serial number of your products are indicated on the label on the base of the unit.
Enter the model and serial number in your manual and always refer to this information when you need to contact your agency or Leica Geosystems authorised service workshop.

Type: iCP42   Serial No.:   _____

Symbols   The symbols used in this manual have the following meanings:

Type		Description
⚠	**Danger**	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
⚠	**Warning**	Indicates a potentially hazardous situation or an unintended use which, if not avoided, could result in death or serious injury.
⚠	**Caution**	Indicates a potentially hazardous situation or an unintended use which, if not avoided, may result in minor or moderate injury and/or appreciable material, financial and environmental damage.
☞		Important paragraphs which must be adhered to in practice as they enable the product to be used in a technically correct and efficient manner.

Trademarks   • GSM is a trademark owned by the GSM Association.
                               All other trademarks are the property of their respective owners.

Validity of this manual   This manual applies to the iCON grade iCP42.

☞   To use the iCP42 efficiently it's inalienable to refer to the manual provided together with the software running on the iCP42.

Table of Contents

1 Product Overview

1.1 Product Description and Features

General

The iCP42 has a key pad and touch screen for user input. The display is a 7" wide screen and has state of the art brightness, making it possible to use in sunny environments.

The rugged IP56 enclosure is designed for harsh environments.
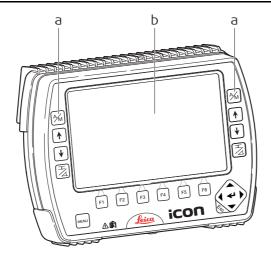
Power Supply and Communication

For utmost reliability in harsh and dusty environment, no connecting cables or power supply plugs are used at the iCP42.

☞ "Cradle" will be used as a short form for MMB1300 cradle throughout this manual.
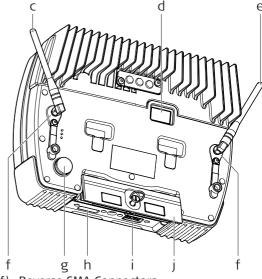
• The iCP42 is wirelessly powered over the cradle via induction.
• Data are transferred wirelessly via IR between the MMB1300 cradle and the iCP42.
• The iCP42 has WLAN hardware support (for future use).
• On the bottom of the iCP42 are connectors for SIM card and USB.

iCON grade iCP42

iCP42_001

a) Keypad
b) 7" LCD wide screen display
c) WiFi antenna
d) IR-Port for data transfer
e) HSPA antenna

f) Reverse SMA Connectors
g) Ventilation cap
h) SIM card connector
i) USB 2.0 connector
j) Cover for communication ports

☞
• Do not cover the IR-Port for data transfer as this can lead to a transfer interruption.
• Both, the HSPA and the WiFi antenna are not attached to the iCP42 when delivered.
• To store the iCON grade iCP42 inside the transport case both antennas must be detached.

⚠ **Warning**	This product may be installed on building machinery only by an appropriately trained and qualified specialist.
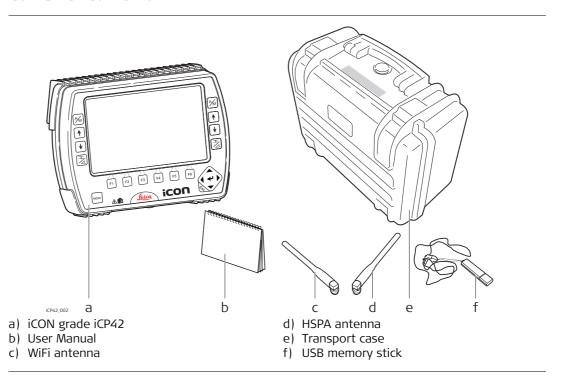
⚠ **Warning**	Unauthorised modification of machines by mounting the product may alter the function and safety of the machine.
	Precautions:
	Follow the instructions of the machine manufacturer. If no appropriate instruction is available, ask machine manufacturer for instructions before mounting the product.

1.2	**Container Contents**

Container for instrument and delivered accessories

iCP42_002

a   b   c   d   e   f

a) iCON grade iCP42
b) User Manual
c) WiFi antenna

d) HSPA antenna
e) Transport case
f) USB memory stick

2 Commissioning

2.1 Installation

Installation information

The iCP42 is ready to use when delivered from factory, no installation procedure is needed. To get the iCP42 started complete the following steps:
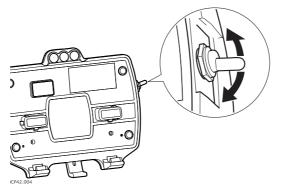
1. Snap iCP42 onto cradle.

iCP42_003

To connect the iCP42 to the cradle:
1. Put the iCP42 on the holding hooks in the bottom of the cradle.
2. Then snap the iCP42 onto the cradle by pressing it towards the cradle.
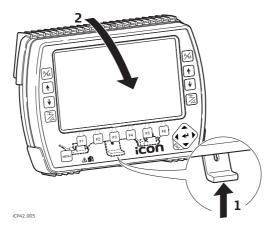
2. Turn iCP42 on.

To turn the iCP42 on and off, use the power switch on the right side of the cradle. This is the master switch for the entire system.

☞ Removing the iCP42 will also turn off the power.

iCP42_004

☞ To release the iCP42 simply press the release key at the bottom of the cradle and pull the iCP42 towards you and then lift it up.

iCP42_005

2.2　Installation a SIM Card/USB-Stick
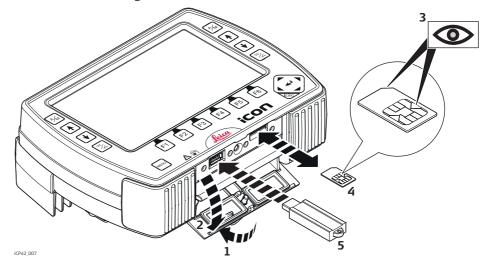
Insert and remove a SIM card/USB-Stick step-by-step

Follow the step-by-step instructions to install a SIM card/USB-Stick.

☞ To remove the SIM card/USB-Stick place the instrument on a stable surface first. Then follow the following instructions in reverse order.

iCP42_007

☞ Place the instrument onto a stable surface. (Not illustrated)

Step	Description
1.	Rotate the ring to the left.
2.	Pull the ring to open the protection cap.

Step	Description
3.	Orientate the SIM card as illustrated.
4.	Insert the SIM card into the card slot and push it in until it locks in place.
5.	Insert the USB-Stick into the USB slot and push it in until it locks in place.

2.3 Inspection Prior to Commissioning

Inspection

1. Check that the **cradle on/off switch** is put into **off** position.
2. Check that the iCP42 is **readily snapped into the cradle**.
3. Check that the cradle LEDs are operating normally.
   • The top led should blink to show that messages are being transmitted from the CAN bus over the IR link.
   • The middle LED should blink to show that messages are being received from the CAN bus over the IR link.
   • The bottom LED should remain on to show that the cradle has sufficient power.

2.4 Commissioning

Power supply

The iCP42 is powered in the following way:
• Induction based power through the backside of the iCP42 facing the cradle.

3 Operation

3.1 Pre-power up checks

State of the machine   Before the system is powered up, please check the state of the machine to make sure that it is configured to function correctly.

Check and set	When?	To learn how, see ...
Mast perpendicular to wheel-base.	For Graders without mast slope sensor, and for Dozers, every time the blade changes attack angle (pitch).	"3.1.2 Mast orientation"
No articulation and circle side shift on Grader.	Every time a job is to be made with a single elevation sensor + cross slope sensor on a Grader.	"3.1.3 No Articulation, circle center shift, or wheel lean on Grader"
Turn Grader blade cushioning off.	Every time you want to use automatic controls on a Grader.	"3.1.4 Grader blade cushioning off"
Dozer blade square.	Every time you begin a job with a single elevation sensor + cross slope sensor on a Dozer	"3.2 Select the Input Source"

3.1.1	**Best operation practice for Grader Systems**

Tips for best performance

Below you will find a list of things that will help achieve the best results when operating a Grader system.

- Ensure that mast is perpendicular to the wheelbase, or use a mast slope sensor.
- Keep the circle centered under the gooseneck.
- Do not lean the wheels.
- Do not articulate the machine.
- Where possible, move the machine in one direction only; do not turn around.
- Where possible, set the blade rotation and leave it in the same position.
- Where possible, run with the slope sensor trailing, not leading.

3.1.2   **Mast orientation**

Mast orientation   For Dozers and Graders without mast slope sensor, you must make sure that the mast is at the "as measured" position (that is, the position the mast or masts were in during the mast measure up).
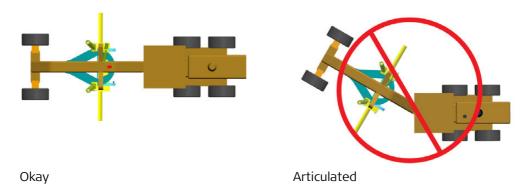
On a Dozer this means that the mast should not be mechanically sloped. If for some reason the mast is actually mechanically sloped, a new mast measure up must be done.
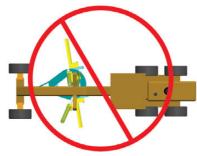
On a Grader the blade should be tipped back towards its end stop, if that was the original measure position.

3.1.3   **No Articulation, circle center shift, or wheel lean on Grader**

Articulation, circle Centershift, and wheel lean

For Grader systems that rely on the cross slope sensor, and a single elevation sensor, you must make sure that the machine is not articulated and that there is no side shift applied to the circle. The front wheels must be upright (not leaned).

Okay   Articulated

Circle center shifted   Wheel leaned

Wheel lean introduces an error in the reading from the mainfall sensor. Articulation and circle Centershift introduce unmeasured blade rotation.
Operating with wheel lean, circle centershift or articulation can cause inaccuracy in the cross slope being cut.

3.1.4	Grader blade cushioning off

Blade cushioning off
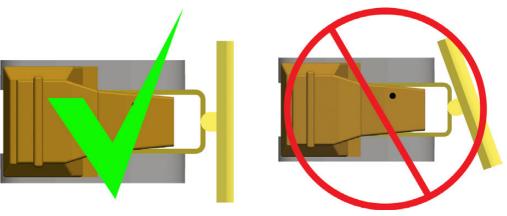
Using a Grader's blade cushioning device at the same time as the blade is being automatically controlled by the system results in poor automatic control performance.
Make sure that blade cushioning, if installed, is turned off before working with automatic controls.

3.1.5   **Blade rotation on Dozer**

Dozer blade rotation   For Dozer systems that use a **cross slope sensor** you must make sure that the blade is
with cross slope sensor square to the machine (**not rotated**).

  Dozer blade square   Dozer blade rotated
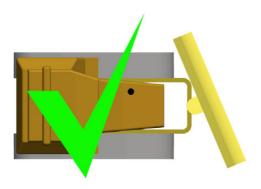
Operating with a rotated blade can cause inaccuracy in the cross slope being cut.

When driving on a surface that has 0% cross slope and 0% long slope, the blade can be
rotated freely.

The bigger cross slope and long slope you are working with, the bigger the error on a rotated
blade will be.

Dozer blade rotation with Dual GNSS or Dual Laser Sensor

For Dozer systems that use a **Dual GNSS or Dual Laser Sensor** you can rotate the blade just like you want to.
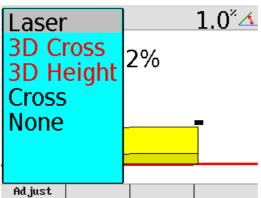
Dozer blade rotated on a **Dual GNSS or Dual Laser Sensor** system

3.2 Select the Input Source
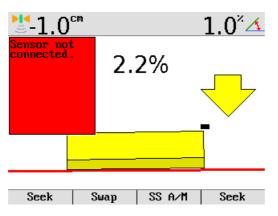
Sensor selection

1. Push the left or right ⬚ key to open the sensor selection menu. Following screen appears:
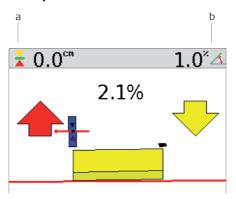
2. Use the ↑ / ↓ keys to scroll through the available sensors.
   a) If the sensor is connected and active it will show up in black.
   b) If it's not connected or inactive it will show in red.

3. Highlight the sensor that is going to be used and exit the sensor selection menu by pressing ⊠ or ↵.

4. The chosen sensor is indicated by a small icon in the upper corner of the display, and by an icon shown on the blade in relation to the actual placement of the sensor.
Example:
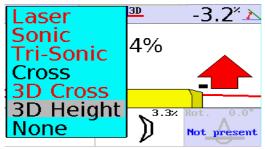
a) Laser indication
b) Cross Slope

A cross slope is selected in the right side and in the left side a laser sensor is selected.
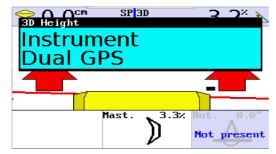
Dual GNSS

When you want to setup the 2D system to run in Dual GNSS mode, please follow the instructions below:

1. Push the left or right ⊟ key to open the sensor selection menu.

   The following screen appears:

2. Choose 3D Height as input source.
3. Press F4 "**Adjust**".

4. Use the ⬆ / ⬇ keys to select "**Dual GPS**".

3.3   Setting a Reference Height

Inspection   When a sensor is selected the control panel automatically uses the last set reference height for that sensor.

There are two ways to change the reference:
• Manual mode
• Seek mode

Manual mode   Use the ⬆ / ⬇ keys to change the reference height up or down.
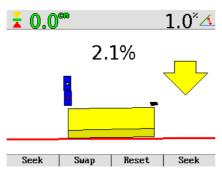
Seek mode   Press the ⬆ and ⬇ keys simultaneously to enter the seek mode. In seek mode the screen shows the current sensor value of the selected sensor.
Pressing both keys simultaneously again exits the seek mode.
Or press ⌷F1⌷ or ⌷F4⌷ for seek mode.

While in Seek Mode, the height values at the top of the screen will be green.

☞ If both keys are pressed, and held for more than three seconds, the control panel will take the current sensor value and store as the new reference height.

While holding these buttons, the ⌷F1⌷ key will change from **Seek** to **0.0**. Once the new reference height has been set, the height values at the top of the screen will change back to black.

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iCON grade iCP42, Operation   27

Automatic detection of the laser beam	For systems with a MPM700 Electric Mast, entering seek mode will start an automatic search for the laser beam.
	If the laser sensor is out of beam the operator can select in which direction the mast should start moving to look for the laser beam using the ⬆ and ⬇ keys. The mast will then start moving in that direction until the laser sensor has the beam centered.
	If the mast, during a seek reaches its top or bottom limit it will automatically switch moving direction, and continue to seek for the laser beam until it is found or it hits the next end point.

3.4   Using the MUS1300 Tri-Sonic Sensor
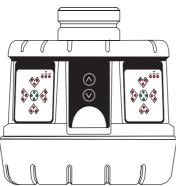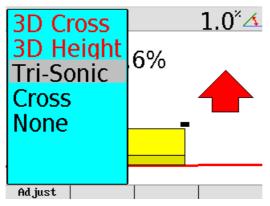
Using Tri-Sonics   The Tri-Sonic can also measure the horizontal distance to a stringline and therefore it can be used to control the sideshift on a grader.

To do that, complete the following steps:

1. Place the machine so that the Tri-Sonic is above ground, the edge or stringline. The sensor needs an edge or string to follow before it can control the sideshift.
2. Move the blade to the working position.
3. Move the Tri-Sonic to a good working height. This is approximately 60 cm above the reference.
4. Select the Tri-Sonic on the same side as where it is placed on the machine.

5. Enter the Tri-Sonic menu. First press the ⌐̄⫽ key, then press the **Adjust** function key.

Select between the different modes:
• Ground Mode
• Edge Mode
• Stringline

Press the ⬆ or ⬇ key to toggle between the modes. Once selected press the ↵ key.

Following screens will appear by pressing the up (⬆) or down (⬇) Enter key to toggle between the screens.
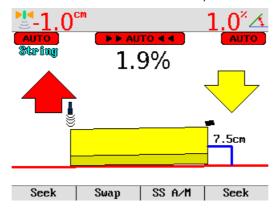
Stringline describes the window where the Tri-Sonic will work within certain range. All readings outside of this range will be ignored.

Sideshift works only with the Edge and Stringline modes.

6. Go to the **Sideshift** menu option and set it to **Yes**.

7. Press both ⬆ and ⬇ keys simultaneously to set the control panel in seek mode.

8. Check that the height is approximately 60 cm.

9. Press both ⬆ and ⬇ keys simultaneously, or press seek function key, and keep them pressed for three seconds to set the reference height.

10. Press the right ⬇ key to set the machine in Auto-Mode.

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11. Press the **Side A/M** function key to enable the automatic sideshift control.

3.4.1 Installation and Set Up Tri-Sonic Sensor

Mounting the Tri-Sonic Sensor
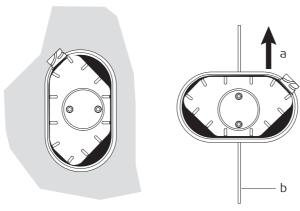
The Tri-Sonic can be installed quickly and easily with the simplest of tools.
Mount a support in a suitable location that is adjustable for height and lateral motion. This will enable setting up of the Tri-Sonic over any reference. The support may differ according to the machine and reference.

☞ In case of large differences in temperature between the storage and working environments, allow 30 minutes for the sensor to adapt to the working environment prior to operation.

The direction of movement of the Tri-Sonic sensor

While ground and curb scanning, the Tri-Sonic should move longitudinally for the averaging of the scanned values.

For Stringline and Edge the Tri-Sonic should be placed at an angle of 90° to the reference with the face plate orientated to back of the machine.

a) Working direction
b) stringline
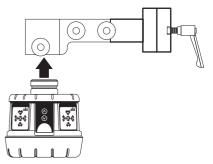
| Stringline and Edge sensing | For stringline sensing, the Tri-Sonic must be positioned across the reference wire. The Automatic Side Shift control of the Tri-Sonic will keep the sensor always over the reference using the hydraulics of the third valve section to regulate the Blade in and out. |

Mounting the Tri-Sonic on the support
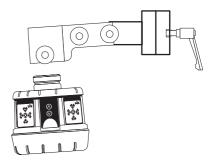
Normal operation

1. Release the clamping screw on the support.
2. Insert the round centering pivot on the top of the sensor housing vertically into the support.
3. Rotate the sensor to the required sensing mode (refer to previous page).
4. Lock the centering pivot of the sensor with the clamping screw.

Edge operation

For sensing Edges it is required to tilt the sensor toward the Edge, as shown on the picture. Slacken the knob on the bracket, tilt the bracket and tighten the knob again.

⚠ **Caution**	System Components can protrude from the machine, which could lead to bodily injury and/or product damage.
	Precautions:
	Exercise caution in operation to avoid striking any objects or persons near the working area.

3.4.2   **Operation with the Tri-Sonic Sensor**

iCP42 system flexibility

Multifunctional and multitask - iCP42 system can be operated in various combinations for the most demanding job requirements.
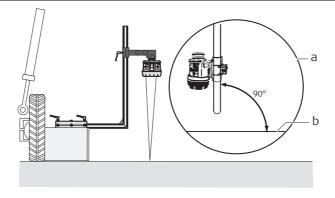
Mount the Tri-Sonic

Mount the Tri-Sonic to the appropriate height for its maximum performance according to the reference used. The sensing range shows the mimimum and maximum values possible, wherever it can be achieved to obtain the range of best perfomance.

Sensing range
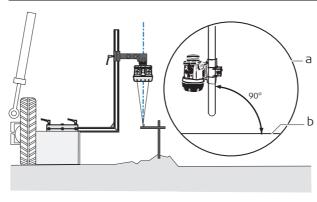
Reference	Sensing Range	Best Performance
String	15-36 inch (38-91 cm)	24 inch (60 cm)
Edge	15-36 inch (38-91 cm)	24 inch (60 cm)
Flat Ground	15-99 inch (38-250 cm)	24 inch (60 cm)

Reference ground
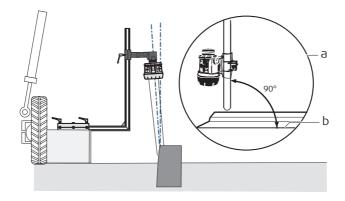
a) Side View
b) Ground

Reference stringline

a) Side View
b) String

Reference edge

a) Side View
b) Edge

Setting up the Tri-Sonic

When setting the Tri-Sonic sensor over a reference (string, curb, or previous pass), the best performance will be achieved when the sensor is positioned square to the reference (not turned or leaning).

Setup over a curb
When setting the Tri-Sonic sensor over a curb, it is generally recommended to use the GROUND mode and use the flat surface of the gutter as the reference as shown here.

Setup over an EDGE
Use of the curb edge as a reference requires extra care be taken to ensure a proper distance and control of iCP42 system. Unlike a string or a flat surface, a curb edge can present some special problems. It is best that this mode be used only by experienced operators.

Over any reference
It is important to rotate and roll the blade of the Grader to its approximate working position before setting and adjusting the Tri-Sonic sensor, the blade edge, and the reference.

3.4.3	Swap Function

Set up and operation

The swap function allows the operator to quickly and easily swap sensors, turn the machine around, and grade in the opposite direction by following the previously pass.

There are two levels to the swap function available:
- **Level 1**: Swap the cross slope by inversing the actual target cross slope. For example: +2,3% - > -2,3%.
- **Level 2**: Swap the cross slope by inversing the actual target cross slope and swap the side of the Grader that is controlled by ultrasonic.

Level 1

By pressing F2 / **SWAP** the actual target slope will be inversed.

☞ The SWAP function can also be activated by pressing the up key on both external multi switches simultaneously.

Level 2

Requirements: Two Tri-Sonic sensors must be connected and the system must be in Grader mode.

1. Move the Grader to a flat level ground.
2. Set the moldboard level with the machine.
3. Select slope on left side and sonic on right side. Choose ground mode for the Tri-Sonic.
4. Manually set the cross slope of the blade to level.

5. Set the height for the right sonic by pressing and holding F4 / **SEEK** for 2 sec.
6. Press F2 / **SWAP** and the sensors will switch sides.

7. Set the height for the left sonic by pressing and holding F1 / **SEEK** for 2 sec.
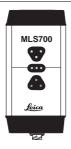
The machine is now ready for the final grade following the previously pass.

☞ It is possible to have different heights and mode settings for the two Tri-Sonic sensors.

3.5　　　　　　　Using the Laser Sensor

Laser Sensor

The laser sensor is used to measure the elevation of the blade. This is done by measuring the distance from where the laser beam is hitting the laser and the centerline on the laser sensor.

When the laser sensor detects a laser beam this is indicated on the display by a red line through the laser icon.
If at some point the laser beam is lost while the control panel is set in auto mode, it will give a beep and a red cross will appear with a text message saying **laser beam lost**.

Laser Sensor and manual mast

To use the laser sensor with a manual mast for controlling the elevation of the blade complete the following steps:
1. Select the laser sensor on one of the sides.
2. Place the cutting edge of the blade at the desired height.
3. Move the mast up or down until the laser sensor detects the laser beam. Continue to move the mast until the indication led's on the laser sensor is showing a green line.
4. Press the left ⌸ key to set the machine in Auto-Mode.
5. When the control panel is in Auto-Mode the machine will start to move the raise/lower hydraulic cylinders so that the laser beam always is in the center of the laser sensor.

Laser Sensor and MPM700 Electric Mast

To use the laser sensor with a power mast for controlling the elevation of the blade complete the following steps:

1. Select the laser sensor in one of the sides.
2. Place the cutting edge of the blade at the wanted height.
3. Enter **SEEK** mode.
4. Press the ⬆ or ⬇ key to tell the mast in which direction it should start to seek. The mast will now move in the given direction until the laser sensor detects the laser beam, and has it in the center of the sensor.
5. Press the left ⬛ key to set the machine in Auto-Mode.
6. The ⬆ and ⬇ keys can now be used to move the mast up or down, and thereby changing the elevation reference.

3.6   SP14 Sensor

Introduction   The SP sensor is a new technology in machine automation. It improves smoothness obtained with GPS, PowerTracker and laser reference sensors. In addition, the dozer can be operated with increased speed compared to a system without SP technology.
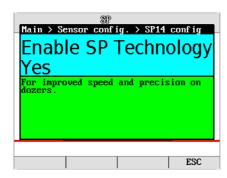
☞   The SP Technology can only be used on Dozers with the Control Box iCP42, together with PowerBox, iCON gps 80, or PowerTracker.

☞   The SP Technology MUST be turned off when using the SP14 sensor together with a laser or sonic sensor.

Enabling the SP14 Sensor   SP functionality can be enabled or disabled in the tech-mode.

Benefits from using the SP14 Sensor	For a system with GPS, SP technology results in greater smoothness, increased operation speed and a system that is more robust against poor GPS coverage.
	For a system with PowerTracker, SP technology results in greater smoothness, increased operation speed and a system that is more robust against losing the prism in case of the beam being interrupted.

3.7　　　　　3D Sensors
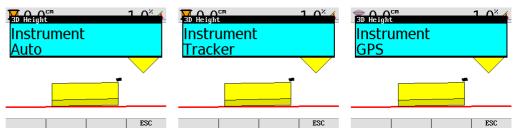
How to set 3D sensor type

Select 3D Height (press the **left or right (sensor) key** once), and then press the **Adjust** function key to enter the adjust menu.
Note that it's only the current selected sensor in either left or right side that is adjusted.

If the 3D system is configured to indicate which sensor is currently in use, select **AUTO**. If not, then select either **TRACKER** or **GPS** from the menu.

Once **Auto / GPS / Tracker** is selected, it is required to **EXIT** from this menu for the change to take effect and then re-enter the menu to adjust gains.

Gains need to be set for both GPS or Tracker depending on which sensor is used. If AUTO is selected, the iCP42 will use the gains set in the Tracker and GPS settings.

Use the right arrow key to enter the gains settings.

Refer to chapter "3.8 Setting the Value for Gain and Deadband" for configuring Gains.

To select 3D Slope, Press the **left or right (sensor) key** once, and then press the **Adjust** function key to enter the adjust menu.
Note that it's only the current selected sensor in either left or right side that is adjusted.
Set gains for 3D Slope as explained in chapter "3.8 Setting the Value for Gain and Dead-band".

3.8 Setting the Value for Gain and Deadband

Adjust the gain and deadband

To adjust the gain and deadband of each of the sensors complete the following steps:

1. Press the left or right ⚏ key once, and then press the **Adjust** function key to enter the adjust menu.
   Note that it's only the current selected sensor in either left or right side that is adjusted.
2. Use the ◁ or ▷ key to scroll through the settings.
3. Use the ↑ or ↓ key to change the value.
4. To exit the adjust menu press the menu key.

Deadband

The deadband controls the precise motion of machine hydraulics. These values do not correspond to accuracy but only to hydraulic speeds. These values should not be confused with overall machine performance and/or precision.

☞ The automatic hydraulic calibration will set the dead band values, and these should NOT be changed.

Default values:

Sensor	Dozer	Grader
GPS	1.0 cm	1.0 cm
Laser	0.7 cm	0.7 cm
Cross slope	0.6 %	0.3 %
Tracker	0.5 cm	0.5 cm
Sideshift	---	2.0 cm

Gain

This is the scaling of hydraulic speeds for each of the sensors.

To enter **Gains** select the **Lower Left** or **Lower Right** buttons to open up the available sensors. Select appropriate sensor and then the [F1] or [F4] key (depending on left or right side) to enter the **Adjust** Menu.

The automatic hydraulic calibration will calculate the optimal gain values.
It is recommended not to change these values.

Elevation:
Press the Test button to adjust the value so that it corresponds to the below distances. For example, during 2 seconds of movement, the blade should move 13 cm for GPS.

Sensor	Dozer	Grader
Laser/Sonics/Tri-Sonics/GPS	13 cm	13 cm
Tracker	7 cm	7 cm

Second laser for cross slope:
This should be measured 1.5 meters from the centre of the blade. Press the Test button to adjust the value so that it corresponds to the below distances. For example, during 2 seconds of movement, the blade should move 8 cm for a laser sensor controlling tilt.

Laser: 8 cm.

2D and 3D cross slope sensor:
This should be measured 1,5 meters from the centre of the blade. Press the Test button to adjust the value so that it corresponds to the below distances. For example, during 2 seconds of movement, the blade should move 8 cm for 3D cross-slope on Dozer.

Sensor	Dozer	Grader
2D and 3D cross-slope	8 cm	14 cm

Sideshift (Grader only):
Enter the Tri-Sonic or 3D height adjust menu. Press the Test button to adjust the value so that it corresponds to the below distances.

2D and 3D sideshift: 13 cm.

3.9 Sensor Calibration Wizard

Enter the Sensor Cali-bration Wizard

In order to maintain the correct calibration of the sensors, the Sensor Calibration Wizard should be run periodically due to blade wear. This should also be done when changing the blade wear edges or changing tires on a grader, as this will change the mainfall slope.
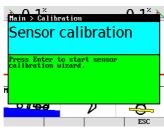
This is done by entering the calibration wizard:
Menu -› **Calibration** -› **Sensor Calibration**

and following the on-screen instructions.

Sensor Calibration 1. step

Select the Sensor Calibration. Follow the on-screen instructions to calibrate each sensor. The following example is for graders, but the dozer sensor calibration is similar.

Warning Screen   If any sensors are not installed or not connected a warning screen will appear.

Sensor Calibration   Park the machine on a flat, hard and level surface, preferably a paved road or similar.
2. step   This will facilitate turning the machine around and proper machine alignment.
          If the machine is already aligned properly and is ready for calibration, skip ahead by
          pressing "Skip" (F2).
          To start, select "Next".

Sensor Calibration 3. step	Straighten the machine's front wheels and articulation. This ensures correct values for calibrating the mainfall sensor. Select"Next" when complete.


```
Align wheels vertically and
straighten articulation.



  Back  |  Skip  |  Next  |
```

Sensor Calibration 4. step	Centre the machine link bar. It must then be set in its centred position for proper Cross Slope calibration. Select "Next" when complete.


```
Set link bar in center hole.



  Back  |  Skip  |  Next  |
```
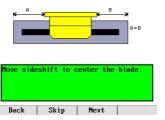
**Sensor Calibration
5. step**

Centre the Blade Sideshift, ensuring the distance from the machine base to the blade tip is the same on both sides. This is important for the measurements in the next step. Select "Next" when complete.

**Sensor Calibration
6. step**
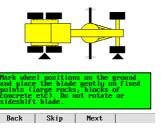
Rotate the blade so that the distance from the swivel to each blade tip is the same. This ensures that the blade is perfectly perpendicular to the axis along the machine. This is important for the correct calibration of the rotation sensor.
Select "Next" when complete.

**Sensor Calibration
7. step**
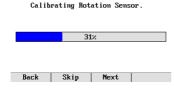
Mark the positions of the wheels on the ground and place the blade gently on solid blocks or other solid reference, ensure the blade has not rotated or sideshift has been altered. Select "Next" when complete.

**Sensor Calibration
8. step**
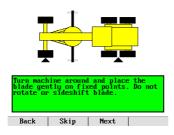
The rotation sensor will automatically calibrate, while at the same time collecting Mainfall and Cross Slope data.
Select "Next" when complete.

**Sensor Calibration
9. step**

Turn the machine around and place the blade gently on the same blocks or reference as before, ensuring that the blade is not rotated or sideshift has altered. Align the wheels using the markings from the previous step. This is important for the correct measurement of the Mainfall and Cross Slope values.
Select "Next" when complete.

**Sensor Calibration
10. step**

The Mainfall and Cross Slope sensors will now be automatically calibrated.
Select "Next" when complete.

Sensor Calibration	The calibration routine is complete.
11. step	Save the calibrated values and exit the wizard by pressing "Save".
	To exiting the wizard without saving, press "Exit".

Calibration complete.

| | Save | Exit |

4 3D Run Mode

4.1 3D Run screen (GPS)

Control Box

Description of display

iCP42_008

a) The blade's actual cross slope and the design cross slope. The symbol to the left indicates the cross slope direction.
b) Cut/fill value for the left blade edge. Blue at fill, green within tolerance and red at cut.
c) Zoom buttons. Touching the screen shows the buttons.
d) Blade reference point (cross) and Hydraulic control point (triangle). Select point location under Tools > Blade settings.
e) Switch between 2D/3D mode in the plan view.
f) Blade reference point's stationing in the centre line.
g) The blade reference point's distance to the centre line.
h) Distance to guide line. Line selection depends on active reference.

i)   Cut/fill value for the right blade edge. Blue at fill, green within tolerance and red at cut.
j)   Guide line, viewed as a dashed blue line in the cross section view.
k)   Centre line, viewed as a dashed black/white line in the cross section view.
l)   Elevation of blade reference point.
m) GPS-status, on the right:
   • CQ (precision) for PowerBox, iCON gps 60 and iCON gps 80
   • DOP for other receivers
n)   Reference model's (design's) height under the blade reference point.
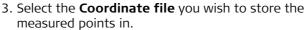
Description of buttons

Button	Description
+ -	These buttons correspond to a vertical offset (up or down) of 1 mm.
F5	Opens a window showing the internal grading system. No 2D settings can be made in this mode. Close the window by pressing F5.
F6	Opens the internal grading system full screen. The system is still in 3D mode (GPS or total station). Settings can be made to the internal grading system. Close the full screen by pressing F6.

4.2 Storing Points

Storing points

1. Press **Tools**.
2. Select **Store point options**.

3. Select the **Coordinate file** you wish to store the measured points in.
4. Enter a **Point name**. Point numbers automatically increase by one when a point has been stored.
5. Press **Measure** to store the blade reference point.
   The colour of this key corresponds to the position quality. The key is green when the position quality is good and red when it is low. In the latter case the function can't be used.
6. Check the **Show in run window** box to use the **Measure** key directly in run mode.

H   Pressing this key will bring up the selected coordinate file in the plan view as a help model. Measured points are displayed in plan view.

N   Press this key to create a new coordinate file.

4.3   Auto logging function

Using Auto logging   1. To use the auto logging function you must be in run screen and have a fix position.

1. Press **Tools**.
2. Select **Store point options**.

3. Go to the second page (2/2) by pressing the right
   arrow on the top of the screen.

Options in Auto logging In the auto logging menu you will find various options. You will have to make selections according to how you want to use auto logging.
Below you will find a description of the options that can be set in auto logging:

Options that can be set in auto logging

Measure by
1. Select between the four options in the drop down list.
   • **Distance** - point(s) are logged by distance
   • **Manual**
   • **None**
   • **Time** - point(s) are logged by time interval

Point file
1. Create a new point file by pressing the **Add** button or
2. Select an already created file in the drop down list.

Point prefix
1. Enter the prefix for the points you will log. The prefix will be shown in the file when it is opened.

Show points in plan view
1. Mark the check box if you want to see the logged points in the plan view.

Record in auto
1. Mark the check box if you want to have logging started when auto is enabled. (Only Dozer / Grader)

Use external buttons
1. Mark the check box if you want to use external buttons.
   • The external button can be used to log single points in Manual mode. You can also press directly on the icon on the screen to log a single point.
   • If you choose **Distance** or **Time** you can also enable/disable auto logging by pressing the external button once. You can also press directly on the icon on the screen to enable and disable the auto logging.
It is also possible to use two other external buttons Toggle and Switch (see in the installations manual how to install external buttons)
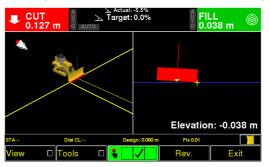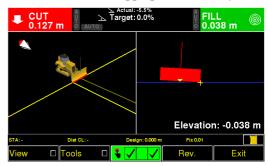
Measure points
1. Select how you want to measure points.
   • **Left**
   • **Center**
   • **Right**
   • Combination of all above
   • **Ref.** (reference point on bucket) - cannot be used in combination

Examples of settings   Below you will find screens that show examples of how the auto logging can be setup:
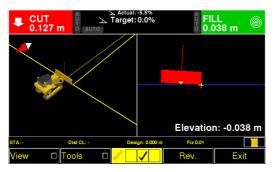
Manual mode ref point in center   **Combination** of Left and Right

Distance mode ref point in center:
The auto logging function will start logging points for every 1 m the machine is moved. The distance between the log points can be selected.
After the points have been logged, you can enter the Help models to see the points.
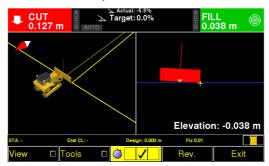
Distance mode ref point in center - Auto logging OFF
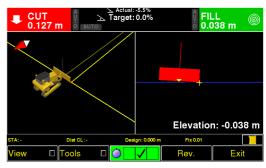
Points shown in the menu Help models

Time mode ref point in center
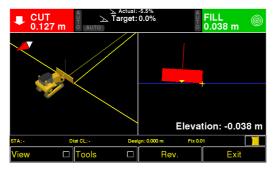
Time mode ref point in center - Auto logging OFF
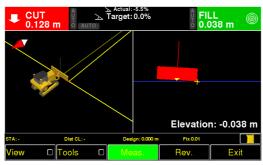
Time mode ref point in center - Auto logging ON

None mode

None mode
Auto logging is disabled

You can now use store point options. Refer to "4.2 Storing Points" for further information.

4.4	Avoidance zones

Description of avoidance zones

Avoidance zones are areas you can specify to give a visual alarm when entered.
In an avoidance zone no guidance nor automatic control is possible.
For avoidance zones, the following characteristics apply:

- An avoidance zone is a geo file that is created in iCON office.
- The avoidance zone must be a closed polygon.
- The avoidance zone geo file must be placed in the project.

☞ The Avoidance zone geo file must not contain points, lines that are not closed, lines with radius or lines that intersect.

Options in avoidance zones

In the avoidance zone menu you will find various options. You will have to make selections according to how you want to use avoidance zones.
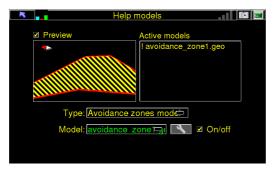
Below you will find a description of the options in avoidance zones:

Type
1. Select **Avoidance zones model** on the drop down list.

Model
1. Select the avoidance zone in the drop down list you want to use, and mark the check box **On/Off**. You will now see the selected model in **Active models**.
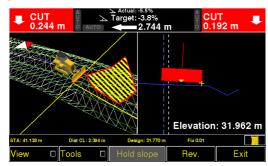
Selected model is shown in **Active models**

Examples
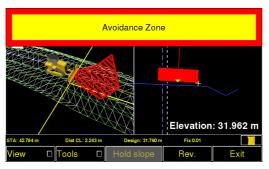
Below you will find screens that show examples of how the avoidance zone can look in the panel:

Avoidance zone in front of the machine

The next screen shows that the machine has entered the avoidance zone and a warning will pop up on the screen and an alarm will sound.
When the machine is out of the avoidance zone, the warning and sound will stop.

The machine has entered the avoidance zone

4.5 Vertical Offset

☞ This function moves the reference model vertically up or down.

Vertical offset

1. Press **Tools**.
2. Select **Vert. offset**.
3. A window opens on the screen where you can adjust the vertical offset.

4. The CUT/FILL values in the upper corners refer to the offset surface. In the cross-section view it is illustrated by a blue line.
5. The green line represents the original surface level.

Vertical offset keys

Key	Description
	Equals an offset of 10 cm (.3').
	Equals an offset of 1 cm (.03').
	Equals an offset of 1 mm (.003').
A	The vertical offset is set so that the current CUT/FILL values for the blade reference point is zero, therefore the reference model "moves" to the blade.
+ -	On the panel, you can adjust the vertical offset using the + / - buttons. Each button press equals an offset of 1 cm (.03').
	If external switches are connected to the system the vertical offset can be adjusted with the green buttons. Each button press corresponds to a vertical displacement of the surface as configured in the 2D part of the system (**F6 > Enter > Settings menu**).

4.6 Blade reference point and hydraulic control point

Blade reference point and hydraulic control point

There are two different points on the blade that functionalities relate to that are selectable:
- Blade reference point (Left blade edge, below the mast or right blade edge). Distance to guide line and storing points refer to this point. In the graphics this point is illustrated with a yellow cross.
- Hydraulic control point (left blade edge, centre of the blade or right blade edge). Height difference and target cross slope for automatic blade control are taken below this point. In the graphics this point is illustrated with a yellow triangle.

4.7 Selecting Blade reference point and Hydraulic control point
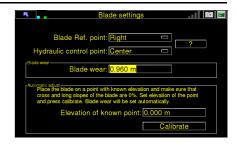
Selecting Blade reference point and Hydraulic control point

This functionality moves the reference model vertically up or down. This setting is applicable to both single and dual antenna solutions.

1. Press **Tools**.
2. Select **Blade Settings**.

3. At **Blade Ref. point** select **Left**, **Mast** or **Right**.
4. At **Hydraulic control point** select **Left**, **Centre** or **Right**.
5. The **?** button opens up a help text explaining the functionalities.
6. Return to run screen by pressing ![arrow icon].
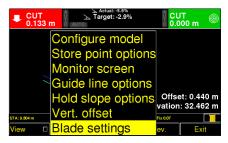
4.8   Blade wear compensation

Description

It is possible to adjust the blade height as the blade wears down. This can be done either by manually measuring the blade height and enter the value, or automatically by placing the blade over a point with known height and let the system calculate the value.

Single antenna solution

1. Press **Tools**.
2. Select **Blade Settings**.

Manually
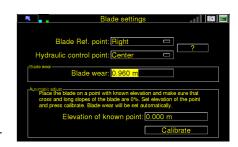
1. Enter the measured value at **Blade wear**.

2. Return to run screen by pressing [↖].

Automatically

1. Place the blade on a point on the ground with known elevation.
2. Adjust the blade cross and long slopes to be 0%.
3. Press **Calibrate**.
4. The blade wear is automatically calculated.
5. Return to run screen by pressing [↖].

Dual antenna solution

1. Press **Tools**.
2. Select **Blade Settings**.

Manually
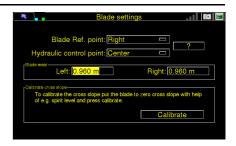
1. Enter the measured values at **Blade wear Left** and **Blade wear Right**.

2. Return to run screen by pressing [icon].

Automatically

1. Adjust the blade to zero cross slope.
2. Press **Calibrate**.
3. The values for **Blade wear Left** and **Blade wear Right** are automatically calculated using the GPS positions.
4. Return to run screen by pressing [icon].

4.9 Screen Settings

Background brightness and theme

Background brightness and theme, like colours of the keys, can be adjusted in **Tools** › **Themes** in the main menu.

1. Select a **Theme** from the list.
2. Adjust the screen's background lighting using the **Brightness slider**.

☞ When the brightness is set to max the backlight on the on-panel buttons is turned off.

4.10 Other Settings

Other settings

Other settings such as language, length units etc. can be found in **Settings** › **Other** in the main menu.

Option	Description
Data IO	Modem settings and viewing data on ports.
Locale	Settings for languages, units, etc.
Display	Advanced run mode settings such as background colour in run mode, point size, cross hair size, hide machine view in run mode, etc.
Grid setup	Settings for handling grid models (modification models).
Services	Advanced iCON telematics settings.
Reset	Reset the configurations: machine settings, instrument settings, etc. are removed. Projects are left intact.
Logging	Activate logging for trouble-shooting. ☞ This is not a function for logging of points.
Calibrate	Calibrate the touch screen. Consult support personnel before calibrating the screen.

4.11 Working with Terrain Models (TIN Models)

4.11.1 Guide Line

How to select a Guide line

There are two ways to select a Guide line when working with a terrain model:
- from a file, in LIN format
- graphically by touching the screen, from a file in GEO format.

Selecting a Guide line

1. Press **Tools**.
2. Select **Guide line options**.

Select Guide line from file

1. Check the box to the right of **Guide line**.
2. In the drop down list, select the file with the relevant guide line.
3. By entering a value for **Horiz. offset**, the line will be moved horizontally at the given value.
4. Press **Match** to set the horizontal offset at the same distance as the blade's perpendicular distance to the Guide line.

Select Guide line by touching the screen

1. Check the box to the right of **Linework**.
2. In the drop down list, select the file containing the Linework.
3. Press **Pick polyline**.

4. On the touch screen, select the line that is to be used as a Guide line.
5. Press **Go** to activate the selected Guide line and return to run mode.
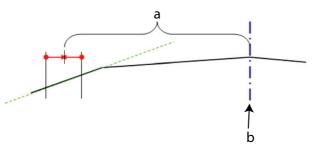
4.11.2	**Hold Slope**

Possibilities to hold a slope

This functionality requires a centre line being selected in the reference model settings. There's two ways to hold the cross slope in a terrain model:
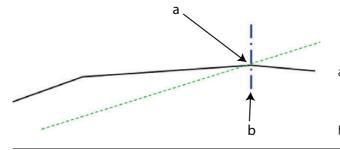
- **From centre line**

a) Hold slope distance from centre line
b) Centre line

The slope is calculated between two points 25 cm on each side of the Hold slope distance in the current cross section.

- **User-defined**

a) The slope is constant and intersects the centre line at the same height as the reference model intersects it.
b) Centre line

Enter Hold slope options

1. Press **Tools**.
2. Select **Hold slope options**.

From centre line:

1. Select **From centre line** as **Hold slope mode**.
2. Specify the distance from which the slope should be held. See "From centre line", page 76, for more information.
3. Press **Match** to automatically set the slope at the distance from the centre line where the blade's reference point is.
4. Return to run screen by pressing [↖].
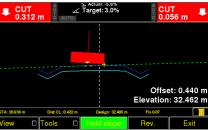
User-defined:

1. Select **User defined** as **Hold slope mode**.
2. Specify a constant slope. See "User-defined", page 76, for more information.
3. Return to run screen by pressing .

4. Press **Lock** in run screen to hold slope according to the settings made.

4.12 Working with MBS (Volume Calculation Model)
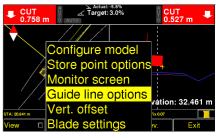
4.12.1 Selecting a Guide Line

Selecting a guide line

1. Press **Tools**.
2. Select **Guide line options**.

3. Check the box to the right of **Guide line**.
4. Select guide line as: **Centre line**, **Closest element** or **Horizontal intersection**.
5. By entering a value for **Horiz. offset**, the line will move horizontally.
6. Press **Match** to set the horizontal offset to the blade reference point's current distance from the Guide line.
7. Use the Back key to return to run mode.

4.12.2	**Holding Slopes**

Hold the slope

There are two ways to hold the slope when working with an MBS:
- Above the element that the blade is currently positioned over.
- Hold the slope for a specific element by choosing the element's code. Remember that the element must be coded when creating the MBS in order for this function to be available.

In run mode, press **Lock** to hold the slope. The key turns green when the function is activated.
- The slope above the current element will automatically be held if none of the settings below are adjusted.
- The slope will be held for a certain code if activated. See "Holding slope for an element using a code", page 81, for more information.

Holding slope for an element using a code

1. Press **Tools**.
2. Select **Configure model**.

3. Check the **Use** box. If the box is left unchecked the slope setting for the element above the blade's current positioned will be locked.
4. Select a code for the element to be locked in **Lock with code**.
5. Use the Back key [icon] to return to run mode.

Selecting a layer

1. Press **Tools**.
2. Select **Configure model**.
3. Select **Top layer** or **Bed** in **Active layer**. CUT/FILL values will point towards an active layer.
1. Use the Back key [icon] to return to run mode.
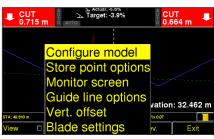
Selecting conditions for outer slope and level of bed

The angle of the outer slopes and levels of the bed will vary depending on the terrain the machine is working in. The steepness of the slope and other design elements are determined when creating the MBS.

If the blade is positioned above the MBS reference surface, the outer slopes will be calculated under a CUT condition: sloping upwards. If the blade is under the reference surface, the outer slopes will be calculated for the FILL condition: sloping downwards.

1. Press **Tools**.
2. Select **Configure model**.

3. For **Condition**, choose between: **Fill**, **Soil**, **Rock**, **User1** or **User2**. The angle of the outer slopes and the level of the bed will vary depending on the selected option.
4. If the **Shaft** box is checked, the outer slopes will be calculated under the FILL condition, even when the blade is above the MBS's reference surface. This is useful when building up a road bank and you want to fix the outer slopes to point downwards.
5. Use the Back key [image] to return to run mode.

4.13 Working with String Line Models

Selecting a guide line
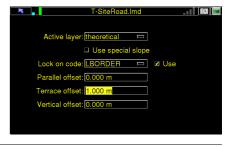
1. Press **Tools**.
2. Select **Guide line options**.

3. Check the box to the right of **Guide line**.
4. Select guide line as: **Centre line**, **Closest element** or **Horizontal intersection**.
5. By entering a value for **Horiz. offset**, the line will move horizontally.
6. Press **Match** to set the horizontal offset to the blade reference point's current distance from the Guide line.
7. Use the Back key to return to run mode.

Terrace offset

You can move the terrace vertically but not the whole reference surface as is the case with vertical offset. This is practical when building up a road bank with fixed levels.

1. Press **Tools**.
2. Select **Configure model**.
3. Enter the distance the terrace is to be moved. When moving the terrace downward the entered value must be negative (-).
1. Use the Back key to return to run mode.
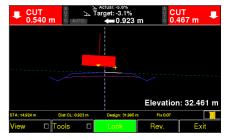
Locking the slope

There are two ways to lock a slope setting when working with a String line model:
• Above the element over which the blade's reference point is currently positioned.
• Lock the slope for a specific element by choosing the element's code. Remember that the element must be coded when creating the string line model in order for this function to be available.

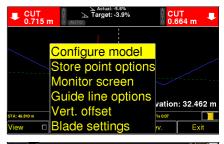In run mode, press **Lock** to lock the slope. The key turns green when the function is activated.
• The slope above the current element will automatically be locked if none of the settings below are adjusted.
• The slope setting for the selected code will be locked if the function is activated in the settings. Refer to "Locking slope for an element using a code", page 85, for more information.
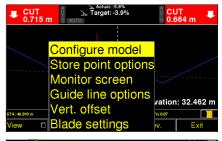
Locking slope for an element using a code

1. Press **Tools**.
2. Select **Configure model**.

3. Check the **Use** box. If the box is left unchecked the slope setting for the element above or below the blade reference point will be locked.
4. Select a code for the element to be locked at **Lock on code**.
5. Use the Back key to return to run mode.

Parallel offset when locking an element	An element can be moved in parallel from the locked element. Observe that this is not the same as vertical offset where the reference surface is moved vertically up or down.

1. Press **Tools**.
2. Select **Configure model**.
3. At **Parallel offset**, enter the distance the locked element is to be moved in parallel.
4. Use the Back key �◄ to return to run mode.

Selecting a layer

When creating a line model it is possible to add information about which build-up layers are available for the model and their thicknesses. If this information is available it is possible to choose which layer the calculations will be based on.

1. Press **Tools**.
2. Select **Configure model**.
3. In **Active layer**, select which capping layer you wish to work with. CUT/FILL values refer to the selected layer.
4. Use the Back key �◄ to return to run mode.
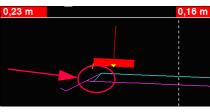
Using special slopes

Special slopes are used for minimising the consumption of expensive material. You can use a cheaper material. The slope of the special slope is set when you create the string line model. In the example below, the surface layer is in blue and the bed is in pink.

Special slope is not activated.
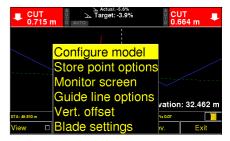
Special slope is activated, cheaper material can be used outside the taper.

Activating the special slope

1. Press **Tools**.
2. Select **Configure model**.

3. Check the **Use special slope** box.
   Observe that the information about the tapered slope must be added when creating the line model in order for the function to work properly.

4. Use the Back key to return to run mode.

4.14   Monitor Screen

General information   In the monitor screen you can see useful information for controlling the system and for trouble shooting. This information includes GPS status, skyplot (map with satellite coverage), grade coordinates, system information etc.

Selecting Monitor screen

1. Press **Tools**.
2. Select **Monitor screen**.

3. There are several pages in the monitor screen. Use the ⬅ and ➡ arrows to toggle between them.
4. Use the Back key 🔙 to return to run mode.
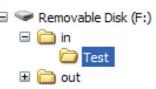
4.15   Transferring Files via USB

Transferring data to   You can transfer the Example.trm reference model from a personal computer, for example
Test Project   desktop PC or notebook, to a test project using an USB stick.

1. The USB stick must have a **folder** named **in** and
   one named **out** under the USB stick root.
2. Insert the USB stick into the PC.
3. Create a folder in the **in** folder of the USB stick
   and name it **Test**.

4. Copy the Example.trm file from the PC and paste it into the Test folder on the USB stick.
5. Remove the stick from the PC.
6. Insert the USB stick into the panel. It can take up to 10 seconds for the USB stick to
   work.
7. Go to **Tools** › **Data transfer** in the main menu.
8. Press **USB Sync**.
9. Press **OK** when the transfer is complete.
10. You can now work with the Example.trm reference model.

4.16 Selecting Projects and Reference Models
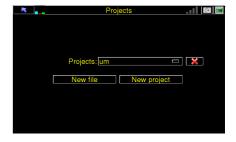
☞ Reference models, localisations (coordinate systems) etc. are stored in a project.

Selecting a project

To select a project, go to **Settings** › **Projects**.
Select a **Project** from the list.
Or:
As the Settings menu can be password protected, you can also select a project in **Projects** in the **main menu**. Preselected reference models and localisations will automatically be activated.
Select a **Project** from the list.

Selecting a reference model

You can select a reference model in **Settings** › **Surface**.
1. Select **Reference type**.
2. Select **Reference**.
3. If you are working with a terrain model you can activate and select a **Centre line**. Locked slopes with terrain models will relate to this line.

Viewing help models in the graphics window	Background images (help models) can be shown in plan view. Help models are a visual tool only and cannot be used for calculations. Several help models can be viewed at the same time. Examples of help models include road shoulders, power cables, etc.

To select a help model, go to **Settings** › **Help models**.
1. Select the **Type** of file.
2. Select the **Model** you wish to view.
3. Check the **On/Off** box to activate the help model.
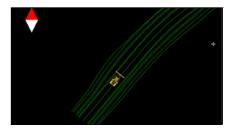
Dwg/dxf models can also be used as an ordinary help model. Select the dwg/dxf model like an ordinary help model.
All models in **Active models** can be viewed in the plan view in run mode.

☞ Avoidance zones are set here. Refer to "4.4 Avoidance zones" for further information.

4.17 Localisation Settings (Coordinate Systems)

☞ A localisation is the transformation from global to a local coordinate system and is carried out in iCON 3D. When using the PowerBox, the localisation can be done directly in the PowerBox. When using iCON gps 80, localisation must be done in iCON 3D.

Using localisation in iCON 3D LOK format

1. Transfer the LOK file to the current project for example via USB.
2. Go to **Settings** › **Localisation**.
3. Select the appropriate **Localisation** from the list.

If a geoid model is used by the LOK file, it should be saved in the global folder. Refer to "Transferring a geoid model to the system", page 97, for more information.

Using predefined coordinate systems

Several national/regional coordinate systems are preinstalled.

1. Go to **Settings** › **Localisation** › **Predefined**.
2. Select **Country/region** and **Coordinate system**.
3. To use a geoid model, check the **Use Geoid model** box and select the appropriate file.

The geoid model must be stored in the global folder. Refer to "Transferring a geoid model to the system", page 97, for more information.

Local transformation in iCON 3D TPF format

1. Transfer the TPF file to the current project for example via USB.
2. Go to **Settings** › **Localisation** › **Old SBG formats** (first page).
3. Select **Country/region** and **Coordinate system** that the TPF file was created in.
4. Select the correct **Transformation file** (TPF).
5. If a geoid model was being used when the TPF file was created, check the **Use Geoid model** box and select the correct file.

The geoid model must be stored in the global folder. Refer to "Transferring a geoid model to the system", page 97, for more information.

Coordinate systems in the old formats (GTR, CSD, GRD, TPF)

1. Transfer coordinate system files to the current project, for example with USB.
2. Go to **Settings** › **Localisation** › **Old SBG formats** (first page).
3. Go to page 2 of this screen using the or arrows.
4. Specify whether the **GTR file** is stored in the global folder or project folder in the list on the left. Select GTR file from the list on the right.

5. Specify whether the **CSD file** is stored in the global or project folder in the list on the left. Select the CSD file from the list on the right.
6. For **local transformations**, check the box on the right, specify if the **TPF file** is stored in the global or project folder in the list on the left. Select the TPF file from the list on the right.
7. If a geoid model is used by the TPF file, check the box on the right, specify if the **Geoid file** is stored in the global or project folder in the list on the left. Select the geoid file from the list on the right. Observe that the geoid file must be stored in the global folder. Refer to "Transferring a geoid model to the system", page 97, for more information.

PowerBox: Localisation in the receiver using TRFSET.DAT	It is possible to transfer a Leica localisation file (transformation set, trfset.dat) and its accompanying geoid models (.gem) and correction grids (.csc) to the Leica PowerBox. The localisation must then be selected in the machine control software as per the instructions below. The PowerBox must be connected and plugged in to the power supply.

No localisation in iCON 3D is used when using the PowerBox to transform the coordinates!

1. Transfer the TRFSET.DAT file to the current project for example via USB.
2. Go to **Settings** › **Instruments**.
3. Press the settings key 🔧 to the right of Sensor in the upper box.

4. Go to page 4 of this screen using the ← or → arrows.
5. Select **TRFSET - Use localization in PowerBox**.
6. Press **Send trfset** to upload the TRFSET file to the PowerBox.

7. Select the appropriate localisation from the Transformation list. Observe that available options in the list are read from trfset.dat, stored in the PowerBox.
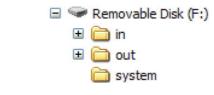
☞ If the localisation is performed in the machine control software, **Transformation** must be set to **WGS84**.

Transferring a geoid model to the system

Geoid models must be stored in the global folder.
Upgrade files with geoid models and coordinate systems can be found on the USB memory supplied with the system or downloaded via iCON telematics.

1. Create a folder on a USB stick and name it **system**. You can use any USB stick.
2. Copy the DAT file and paste it into the system folder.
3. In the machine control software, go to **Tools > About > Upgrade**.
4. Press **USB**.
5. Select the appropriate DAT file from the list.
6. Press **OK**.
7. Follow the instructions on the screen.

| 4.18 | iCON telematics |

iCON telematics allows for remote version upgrading, remote file transfer, remote screen sharing/controlling and live monitoring of the machine's position for fleet tracking.
This functionality requires an iCON telematics license.

For more detailed information on how to setup iCON telematics, visit the iCON telematics homepage.

Remote file transfer, iCON sync

iCON sync synchronizes the files on the machine with those on the iCON telematics server, meaning that new design files are synchronized to the machine control software and survey files from the machine control software are synchronized to the server.

1. In the machine control software, go to **Tools › Remote sync**.
2. When done, press **OK**.

Remote Support, iCON view

iCON view activates remote viewing/controlling of the screen from the iCON telematics server meaning that support personnel can share the same screen as the operator.

1. In the machine control software, go to **Tools** from the main menu.
2. Press **Share screen**.
3. When screen is shared, a pop-up will inform of this. Press **OK**.
4. When done, press the same button again to exit iCON view.

5   iCON gps 80

5.1   The iCON gps 80 GNSS receiver

Description   The iCON gps 80 receiver is a high performance on-machine GNSS receiver and must be connected via CAN to work. Refer to the installation manual for how to properly install it. iCON 3D automatically detects if an iCON gps 80 unit is connected.

The first time an iCON gps 80 unit is detected by iCON 3D it will prompt you to name it and configure it.

☞ All coordinate systems are handled by localisation files (.lok) in iCON 3D.

Operating the iCON gps 80 receiver with the internal radio
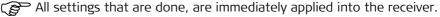
The settings for the selected iCON gps 80 profile can be found at:
Main menu > Settings > Instruments
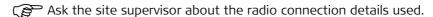
1. Select "Internal Radio" as RTK device.
   The RTK message is automatically detected.
2. Select the brand of the RTK base sensor.
   If it is a Leica Base you can select "Auto detect".
3. Enter the settings by pressing the 🔧 button.

4. Set the correct radio channel.
5. Enter the radio protocol used.
6. Enter which mode for the connection base ID is used.
7. Exit the settings page by pressing the 🔙 button. You will be asked to save the settings. Press "Yes" if the settings are correct. Pressing "No" will undo the settings.

☞ All settings that are done, are immediately applied into the receiver.

☞ Ask the site supervisor about the radio connection details used.

Operating the iCON gps 80 receiver with external radio

The settings for the selected iCON gps 80 profile can be found at:
Main menu > Settings > Instruments

1. Select "External Radio (P2)" as RTK device. The RTK message is automatically detected.
2. Select the brand of the RTK base sensor. If it is a Leica Base you can select "Auto detect".
3. Enter the settings by pressing the 🔧 button.

4. Set the correct baud rate of the external radio.
5. Enter flow control ON/OFF.
6. Enter which mode for the connection base ID is used.
7. Exit the settings page by pressing the 🔙 button. You will be asked to save the settings. Press "Yes" if the settings are correct. Pressing "No" will undo the settings.

☞ Ask the site supervisor about the radio connection details used.

Operating the iCON gps 80 receiver using NTRIP

The settings for the selected iCON gps 80 profile can be found at:
Main menu > Settings > Instruments

1. Select "NTRIP" as RTK device.
   The RTK message is automatically detected.
2. Select the brand of the RTK base sensor.
   If it is a Leica Base you can select "Auto detect".
3. Enter the settings by pressing the ![button] button.

4. Enter the PIN code of the SIM card.
   The symbol ![green check] indicates a correct PIN code and the symbol ![red cross] indicates an incorrect PIN code. You have three attempts before the SIM card must be unlocked by the PUK code.
5. Enter the APN settings provided by the SIM card provider:
   • APN
   • User name
   • Password

6. Press the ⬅ and ➡ arrows to change pages.
7. Select the reference network used by the RTK service.
8. Enter the NTRIP server details:
   - Server
   - Port
   - User name
   - Password

9. Select the mount point used. The mount point list can be retrieved by pressing "List".
10. Exit the settings page by pressing the ⬉ button. You will be asked to save the settings. Press "Yes" if the settings are correct. Pressing "No" will undo the settings.

☞ Ask the SIM card provider for data connection details and the person in charge of NTRIP account for details on the RTK connection.
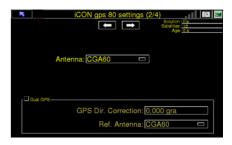
Changing the GNSS antenna

The settings for the selected iCON gps 80 profile can be found at:
Main menu › Settings › Instruments

1. Press the ⬅ and ➡ arrows to change pages.
2. In the antenna list, select the GNSS antenna connected to the receiver.
3. Exit the settings page by pressing the ↖ button. You will be asked to save the settings. Press "Yes" if the settings are correct. Pressing "No" will undo the settings.

If the system is used on an Excavator, Wheel Loader, or dual GNSS bulldozer, please follow the procedure below:

1. Check the "Dual GPS" check box.
2. Enter the GPS Dir. Correction.
   This value is calculated when calibrating the machine.
3. Select the Ref. antenna.
   This is the dual GNSS antenna connected to the receiver.

Selecting GLONASS and changing CQ value

The settings for the selected iCON gps 80 profile can be found at:
Main menu > Settings > Instruments

1. Press the ⬅ and ➡ arrows to change pages.
2. To select/deselect using GLONASS for the position calculations on this machine, use the "Use GLONASS" check box.
3. To decrease/increase the Coordinate Quality (CQ) value, enter the new value into the "Max CQ" field. A higher value means that iCON 3D will accept a lower coordinate quality before warning about too high CQ value in run mode.
4. Exit the settings page by pressing the 🔲 button. You will be asked to save the settings. Press "Yes" if the settings are correct. Pressing "No" will undo the settings.
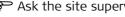
6 Care and Transport

6.1 General Notices

General information Servicing the system only requires a minimum of time. All electronic components are enclosed in robust housings to safeguard them against mechanical damage.

Periodic checks If any iCP42 components are subjected to severe impact, be sure to check for proper operation prior to performing any work with the system.

6.2 Transport

Transport in the field When transporting the equipment in the field, always make sure that you carry the product in its original transport container.

Transport in a road vehicle Never carry the product loose in a road vehicle, as it can be affected by shock and vibration. Always carry the product in its transport container and secure it.

Shipping When transporting the product by rail, air or sea, always use the complete original Leica Geosystems packaging, transport container and cardboard box, or its equivalent, to protect against shock and vibration.

6.3	**Storage**

Product   Respect the temperature limits when storing the equipment, particularly in summer if the equipment is inside a vehicle. Refer to "8 Technical Data" for information about temperature limits.

6.4	**Cleaning and Drying**

Product
- Blow off dust.
- Use a clean, soft, lint-free cloth for cleaning. If necessary, moisten the cloth with water or pure alcohol.
  Do not use other liquids; these may attack the polymer components.

Cables and Plugs   Keep plugs clean and dry. Blow away any dirt lodged in the plugs of the connecting cables.

Damp products   Dry the products at a temperature not greater than 40°C/108°F and clean them. Do not repack until everything is completely dry.

7 Safety Directions

7.1 General

Description

The following directions should enable the person responsible for the product, and the person who actually uses the equipment, to anticipate and avoid operational hazards.

The person responsible for the product must ensure that all users understand these directions and adhere to them.

7.2 Intended Use

Permitted use

- Determine the position of a dozer/grader blade or excavator bucket.
- Calculate the distance between the blade/bucket and a reference model (surface, line or point).
- Automatic adjustment of a dozer/grader hydraulic system in order to match the blade to the reference model.

Adverse use

- Use of the product without instruction.
- Use outside of the intended limits.
- Disabling safety systems.
- Removal of hazard notices.
- Opening the product using tools, for example screwdriver, unless this is specifically permitted for certain functions.
- Modification or conversion of the product.
- Use after misappropriation.
- Use of products with obviously recognizable damages or defects.
- Use with accessories from other manufacturers without the prior explicit approval of Leica Geosystems.

- Inadequate safeguards at the work site, for example working on roads.
- Controlling of machines, moving objects or similar monitoring application without additional control- and safety installations.

⚠ Warning   Adverse use can lead to injury, malfunction and damage.
It is the task of the person responsible for the equipment to inform the user about hazards and how to counteract them.
The product is not to be operated until the user has been instructed on how to work with it.

⚠ Warning   Unauthorised modification of building and constructions machines by mounting or installing the product may alter the function and safety of the machine.
Precautions:
Follow the instructions of the machine manufacturer. If no appropriate instruction is available, ask machine manufacturer for instructions before mounting or installing the product.

7.3   Limits of Use

Environment   Suitable for use in an atmosphere appropriate for permanent human habitation: not suitable for use in aggressive or explosive environments.

⚠ Danger   Local safety authorities and safety experts must be contacted before working in hazardous areas, or in close proximity to electrical installations or similar situations by the person in charge of the product.

7.4   Responsibilities

Manufacturer of the product   Leica Geosystems AG, hereinafter referred to as Leica Geosystems, is responsible for supplying the product, including the user manual and original accessories, in a completely safe condition.

Manufacturers of non Leica Geosystems accessories	The manufacturers of non Leica Geosystems accessories for the product are responsible for developing, implementing and communicating safety concepts for their products, and are also responsible for the effectiveness of those safety concepts in combination with the Leica Geosystems product.
Person in charge of the product	The person in charge of the product has the following duties: • To understand the safety instructions on the product and the instructions in the user manual. • To be familiar with local regulations relating to safety and accident prevention. • To inform Leica Geosystems immediately if the product and the application becomes unsafe. • To ensure that the national laws, regulations and conditions for the operation of radio transmitters are respected.
⚠ **Warning**	The person responsible for the product must ensure that it is used in accordance with the instructions. This person is also accountable for the training and the deployment of personnel who use the product and for the safety of the equipment in use.
⚠ **Warning**	Unauthorised modification of machines by mounting the product may alter the function and safety of the machine. **Precautions:** Follow the instructions of the machine manufacturer. If no appropriate instruction is available, ask machine manufacturer for instructions before mounting the product.
⚠ **Warning**	This product may be installed on building machinery only by an appropriately trained and qualified specialist.

7.5	**Hazards of Use**

⚠ **Warning**   Only Leica Geosystems authorised service workshops are entitled to repair these products.

⚠ **Caution**   Installing near mechanically moving machine components may damage the product.
Precautions:
Deflect the mechanically moving machine components as far as possible and define a safe installation zone.

⚠ **Warning**   Beware of inadequate steering if machine is defective like after a crash or other damaging events or alterations to the machine.
Precautions:
Periodically perform control measurements and field adjustments on the machine as specified in the User Manual. While working, construction and grading should be checked by appropriate means, for example spirit level, tachymeter, before and after important measuring tasks.

⚠ **Warning**   While steering or navigating the machine accidents may occur due to a) the operator not paying attention to the surroundings (persons, ditches, traffic, etc.), or b) malfunctions (...of a system component, interference, etc).
Precautions:
The operator assures that the machine is operated, guided and monitored by a qualified user (e.g. driver). The user has to be able to take emergency measures, for example an emergency stop.

⚠ Warning   The absence of instruction, or the inadequate imparting of instruction, can lead to incorrect or adverse use, and can give rise to accidents with far-reaching human, material, financial and environmental consequences.
Precautions:
All users must follow the safety directions given by the manufacturer and the directions of the person responsible for the product.

⚠ Caution   Watch out for erroneous measurement results if the product has been dropped or has been misused, modified, stored for long periods or transported.
Precautions:
Periodically carry out test measurements and perform the field adjustments indicated in the user manual, particularly after the product has been subjected to abnormal use and before and after important operations.

⚠ Danger   Because of the risk of electrocution, it is very dangerous to use poles and extensions in the vicinity of electrical installations such as power cables or electrical railways.
Precautions:
Keep at a safe distance from electrical installations. If it is essential to work in this environment, first contact the safety authorities responsible for the electrical installations and follow their instructions.

⚠ **Warning**	During dynamic applications, there is a danger of accidents occurring if the user does not pay attention to the environmental conditions around, for example obstacles, excavations or traffic.
	Precautions:
	The person responsible for the product must make all users fully aware of the existing dangers.

⚠ **Warning**	Inadequate securing of the work site can lead to dangerous situations, for example in traffic, on building sites, and at industrial installations.
	Precautions:
	Always ensure that the work site is adequately secured. Adhere to the regulations governing safety and accident prevention and road traffic.

⚠ **Caution**	If the accessories used with the product are not properly secured and the product is subjected to mechanical shock, for example blows or falling, the product may be damaged or people may sustain injury.
	Precautions:
	When setting-up the product, make sure that the accessories, for example tripod, tribrach, connecting cables, are correctly adapted, fitted, secured, and locked in position.
	Avoid subjecting the product to mechanical stress.

⚠ **Warning**	If the product is improperly disposed of, the following can happen: • If polymer parts are burnt, poisonous gas are produced which may impair health. • If batteries are damaged or are heated strongly, they can explode and cause poisoning, burning, corrosion or environmental contamination. • By disposing of the product irresponsibly you may enable unauthorised persons to use it in contravention of the regulations, exposing themselves and third parties to the risk of severe injury and rendering the environment liable to contamination.

Precautions:

The product must not be disposed with household waste. Dispose of the product appropriately in accordance with the national regulations in force in your country. Always prevent access to the product by unauthorised personnel.

Product specific treatment and waste management information can be received from your Leica Geosystems dealer.

7.6	**Electromagnetic Compatibility EMC**

Description
The term Electromagnetic Compatibility is taken to mean the capability of the product to function smoothly in an environment where electromagnetic radiation and electrostatic discharges are present, and without causing electromagnetic disturbances to other equipment.

⚠️ **Warning**
Electromagnetic radiation can cause disturbances in other equipment.
Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that other equipment may be disturbed.

⚠️ **Caution**
There is a risk that disturbances may be caused in other equipment if the product is used in conjunction with accessories from other manufacturers, for example field computers, personal computers, two-way radios, non-standard cables or external batteries.
Precautions:
Use only the equipment and accessories recommended by Leica Geosystems.
When combined with the product, they meet the strict requirements stipulated by the guidelines and standards. When using computers and two-way radios, pay attention to the information about electromagnetic compatibility provided by the manufacturer.

⚠️ **Caution**
Disturbances caused by electromagnetic radiation can result in erroneous measurements.
Although the product meets the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that the product may be disturbed by very intense electromagnetic radiation, for example, near radio transmitters, two-way radios or diesel generators.
Precautions:
Check the plausibility of results obtained under these conditions.

⚠ Warning

If the product is operated with connecting cables attached at only one of their two ends, for example external supply cables, interface cables, the permitted level of electromagnetic radiation may be exceeded and the correct functioning of other products may be impaired.
Precautions:
While the product is in use, connecting cables, for example product to external battery, product to computer, must be connected at both ends.

Radios

Use of product with radio devices:

⚠ Warning

Electromagnetic fields can cause disturbances in other equipment, in installations, in medical devices, for example pacemakers or hearing aids and in aircraft. It can also affect humans and animals.
Precautions:
Although the product meets in combination with radio devices recommended by Leica Geosystems the strict regulations and standards which are in force in this respect, Leica Geosystems cannot completely exclude the possibility that other equipment may be disturbed or that humans or animals may be affected.
• Do not operate the product with radio devices in the vicinity of filling stations or chemical installations, or in other areas where an explosion hazard exists.
• Do not operate the product with radio devices near medical equipment.
• Do not operate the product with radio devices in aircraft.

7.7 FCC Statement, Applicable in U.S.

Applicability

The grayed paragraph below is only applicable for products without radio.

⚠️ **Warning**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules.
These limits are designed to provide reasonable protection against harmful interference in a residential installation.
This equipment generates, uses and can radiate frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communication.
However, there is no guarantee that interference will not occur in a particular installation.
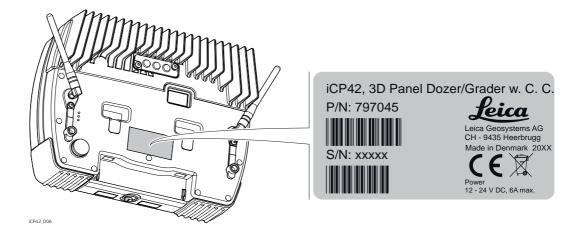
If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

• Reorient or relocate the receiving antenna.
• Increase the separation between the equipment and the receiver.
• Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
• Consult the dealer or an experienced radio/TV technician for help.

⚠️ **Warning**
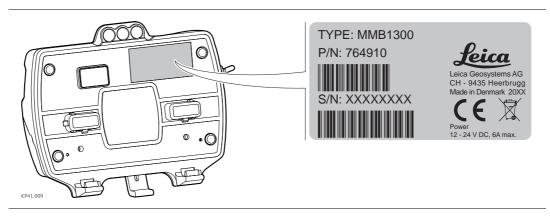
Changes or modifications not expressly approved by Leica Geosystems for compliance could void the user's authority to operate the equipment.

Labelling iCON grade iCP42

iCP42, 3D Panel Dozer/Grader w. C. C.

P/N: 797045

S/N: xxxxx

Leica Geosystems AG
CH - 9435 Heerbrugg
Made in Denmark 20XX

CE

Power
12 - 24 V DC, 6A max.

iCP42_006

Labelling Cradle

TYPE: MMB1300

P/N: 764910

S/N: XXXXXXXX

Leica Geosystems AG
CH - 9435 Heerbrugg
Made in Denmark 20XX

CE

Power
12 - 24 V DC, 6A max.

iCP41_009

8 Technical Data

8.1 iCON grade iCP42 Technical Data

☞ The iCP42 is designed to operate from standard vehicle power systems at 12 V / 24 V DC - check to ensure proper connection and polarity.

Instrument ports

Name	Description
SIM card port	• 1x SIM card support • This port is located at the base of the instrument.
USB port	• 1x USB 2.0 port • This port is located at the base of the instrument.
HSPA Modem	• HSPA modem for GPRS/GSM/EDGE/HSPA/UMTS communication. • This port is housed within the instrument.
WLAN	• WiFi IEEE 802.1 a/g controller • This port is housed within the instrument.

Instrument dimensions

Length [mm]	Height [mm]	Thickness [mm]
222	170	88

Weight 1.8 kg

Power

External supply voltage (cradle): Nominal voltage 24 V DC, Range 20 V-28 V
Power consumption: 1.1 A @ 24 V cradle and iCP42

Antennas
- 1 x WiFi antenna reverse SMA connector
- 1 x HSPA antenna reverse SMA connector

Environmental specifications

Temperature

Type	Operating temperature [°C]	Storage temperature [°C]
Instrument	-25 to +55	-40 to +85

Protection against water, dust and sand

Type	Protection
Instrument	IP56 (IEC 60529)

Humidity

Type	Protection
Instrument	Max 95 % non condensing The effects of condensation are to be effectively counteracted by periodically drying out the instrument.

General

Input and buttons*
- 4 buttons on each side of the display
- 6 function buttons under the display
- Navigation, Menu, Enter and ESC buttons

*   The assignment of these buttons can vary depending on the software running on the iCP42.

CPU, Chipset, VGA and Audio
- ADLink ETX667-423
- Intel Celeron M 1Ghz 1Mb L2
- NXP lpc2300 microcontroller

Memory
- SDRAM SO-DIMM

IDE port
- Compact FLASH

| 8.2 | **Conformity to National Regulations** |

Conformity to national regulations

- FCC Part 15 (applicable in US)
- Hereby, Leica Geosystems AG, declares that the iCP42 is in compliance with the essential requirements and other relevant provisions of Directive 1999/5/EC. For the declaration of conformity please contact your Leica Geosystems distributor.

  $\mathsf{C}\,\mathsf{E}$ ⓘ Class 2 equipment according European Directive 1999/5/EC (R&TTE) for which following EEA member states apply restrictions on the placing on the market or on the putting into service or require authorization for use:
  - France
  - Italy
  - Norway (if used in the geographical area within a radius of 20km from the centre of Ny-Ålesund)
- The conformity for countries with other national regulations not covered by the FCC part 15 or European directive 1999/5/EC has to be approved prior to use and operation.

Frequency band

Type	Frequency band [MHz]
WLAN	2412 - 2483.5
HSPA	**GSM, GPRS, EDGE** 850 MHz, 900 MHz, 1800 MHz, 1900 MHz
	UMTS WCDMA, HSDPA, HSUPA 800 MHz, 850 MHz, 900 MHz, 1900 MHz, 2100 MHz
	Receive diversity: Optimised for diversity on 800, 850, 900, 1900 and 2100 MHz

Output power

Type	Output power [dBm]
WLAN	15 @ 54 Mbps
EGSM 900/GSM 850 Power Class 4	2 W / 33 dBm
GSM 1800/1900 Power Class 1	1 W / 30 dBm
EDGE Power Class E2 for 850/900	0.5 W / 27 dBm
EDGE Power Class E2 for 1800/1900	0.4 W / 26 dBm

Antenna

WLAN: Gain: 2dBi at 2.4GHz
HSPA: Gain: 2dBi at 2.4GHz

9	**International Limited Warranty, Software License Agreement**

International Limited Warranty

This product is subject to the terms and conditions set out in the International Limited Warranty which you can download from the Leica Geosystems home page at http://www.leica-geosystems.com/internationalwarranty or collect from your Leica Geosystems distributor.

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- when it has to be **right**

Leica
Geosystems